



## LEON CUP RACER



2016

CONTROL PRESTACIONES MOTOR  
ENGINE PERFORMANCE CHECK



## REVISIÓN MOTOR / ENGINE REBUILD LEON CUP RACER

### ENGINE REBUILD

#### ENGINE REVISION CONDITIONS

All the engines that will arrive to SEAT Sport for being revised should be attached with the revision request form, that is included in this document and you can download in this section of our website, indicating the reason for the service, comments or special failure, etc.

. It is very important to indicate correctly the engine identification number that is located on a label in the distribution cover (see below).

Nº: **CJX** xxxxxxx



Il modulo per la richiesta di revisione del motore deve essere inviato, prima dell'arrivo del motore stesso, via mail a:

ANDREA SABELLA

Tel. 0331-948857

[andrea.sabella@seatmotorsportitalia.com](mailto:andrea.sabella@seatmotorsportitalia.com)

Il modulo di richiesta revisione deve essere anche spedito insieme al motore.

Senza il modulo compilato non sarà possibile effettuare la revisione.



## REVISIÓN MOTOR / ENGINE REBUILD LEON CUP RACER

### ENGINE SERVICE TERMS

- The SEAT Leon Cup Racer engines must have the engine number and SEAT Sport verification seals in right conditions. If one of the seals is missed, SEAT Sport will consider a not valid part and it will have to be changed.
- The engine has to be clean, all holes must be covered or protected and wiring looms correctly fixed to avoid transport incidents.
- The engine has to be sent in a correct basement (pay special attention to the protection of the engine oil sump).
- ✚ Front and back appearance of the engine to send to SEAT Sport.  
*Not necessary: Alternator, Pulley AA, Water pipes, Catch tank pipe.*  
*\* TCR Engines: Engine fly wheel solid is not necessary.*



Front view



Back view

- ✚ ***If any of the above conditions are not satisfied, the service timing or costs may be increased.***
- ✚ SEAT Sport will make a pre evaluation test to know the engine hardware status. If the engine did not pass this test, SEAT Sport will stop the revision and will inform to the customer about the impossibility to repair it and the customer will have to buy a new unit.



## CONTROL PRESTACIONES / PERFORMANCE CHECK LEON CUP RACER

### **ENGINE CHECK: PRICE STANDARD REVISION: 2.200 €**

In the pre evaluation test SEAT Sport will check the following:

- Cylinder compressions
- Valves and cylinders status

The revision that SEAT Sport will do is:

- ✓ Distribution chain system check
- ✓ Double mass flywheel check
- ✓ Electric components control and wirings check
- ✓ Turbocharger check
- ✓ Sparkplugs, oil and oil filter substitution
- ✓ Test bench, dynamic running + power check
- ✓ Cleaning and seals

#### **For all the revisions:**

Extra manpower hour:	70€/h
Extra bench hour:	90€/h
Material extra:	Price of the part



## PETICIÓN DE REVISIÓN / REVISION REQUEST

A RELLENAR POR EL CLIENTE / TO BE FILLED BY THE CUSTOMER				
Nombre cliente / Customer name				
Dirección / Address				
E-mail		Teléfono / Telephone		
Trabajo a realizar / Work to do				
Reparación específica / Specific repair		<input type="checkbox"/>	Revisión General / General revision	
Comentarios / Comments				
Pieza/ Part	Número pieza / Part number	Cantidad / Quantity	Kms desde la última revisión / kms since the last revision	Fecha estimada de entrega/ Estimated date of delivery
Engine	CJX _ _ _ _ _			
Gearbox	C0 _ _			
Shock absorber	_ _ _ _ _			

**Nota: Debe rellenarse una hoja de petición por tipo de revisión. Dicha hoja deberá adjuntarse junto a la pieza correspondiente con la bolsa de plástico habilitada para ello**

**Note: A revision request should be filled for each type of revision. This paper should be attached to the part with the supplied plastic bag.**

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